



PA12-composite

6

8

Electrically conductive thermoplastic composites and blends with nanoscale fillers

10⁻²

 $\begin{bmatrix} 10^{-4} \\ 10^{-6} \end{bmatrix}$ no solution to the conductivity of the co

10⁻¹⁴

10⁻¹⁶

0

100 % CNT

0 % CB

Focus areas

- Incorporation of carbon nanomaterials in thermoplastic polymers and multiphase polymer blends via melt compounding in the small or laboratory scale
- Optimization of recipe and melt processing conditions (temperature, rotation speed, throughput, residence time) with consideration of the targeted property profiles
- Quantification of the filler dispersion in the composite using LM (Light microscopy), SEM (Scanning electron microscopy) and TEM (transmission electron microscopy)
- Determination of the electrical, thermoelectric and thermal conductivity as well as rheological and mechanical properties of composites and blends

Multifunctional carbon-based nanomaterials

- excellent electrical and mechanical properties as additives for the modification of polymer materials
- carbon nanotubes (CNTs)
- graphite, graphene or graphite nanoplatelets (GNP)



high structured electrical conductive carbon black





SEM: PA / 5 wt% SWCNT

Electrical percolation



filler volume fraction



TEM: PA / 1 wt% MWCNT

Electrical conductivity of composites with various fillers and their mixtures

50 % CNT

0

3

P

4

filler content [wt%]

0 % CNT

100 % CB

5

50 % CB

2

Temperature and direction-dependent resistivity measurement up to 100°C

The orientation especially of anisotropic fillers in plate-shaped samples or films can be characterized by directiondependent resistance measurements.





Measurement of electrical resistivity in two directions

Selective localization of fillers in blends



TEM: PC/SAN/MWCNT blend



SEM: PC/SAN/GNP blend (PC dissolved out)

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